

NEW CLOPAY COMMERCIAL – MODEL 904
architectural series



ALUMINUM FULL-VIEW DOORS

Clopay's new Model 904, possesses a sleeker design with fewer lines and angles to its appearance. It has equal stile spacing with rails and stile profiles more proportional to each other. This new design provides a more aesthetically pleasing appearance making it ideal in applications such as restaurants, auto dealerships and fire stations.

clopaycommercial.com



Frame Detail



Section Joint Seal



Reinforcing Fin (where applicable)



OPTIONS

PANEL OPTIONS

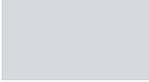


Aluminum Full-View

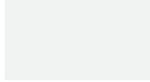


Solid Aluminum

FRAME/SOLID PANEL COLOR OPTIONS



Clear Aluminum (Anodized)



Standard White (Painted)



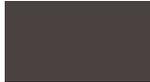
Bronze (Painted)



Chocolate (Painted)



Bronze (Anodized)*



Black (Anodized)



Dark Bronze (Anodized)*

*Additional cost and lead time may apply. The use of "Bronze (Painted)" is recommended due to slight color variation that may occur during the anodizing process.

CUSTOM PAINT OPTIONS

Color Blast® finish paint system or RAL Powder Coating give you thousands of color options for endless upgrades. See your Clopay Dealer for details.



GLASS/PANEL OPTIONS



Clear Glass



Gray Tinted Glass



Bronze Tinted Glass



Mirrored Glass*



Obscure Glass



White Laminate Glass*



Frosted Glass or Acrylic



Clear Acrylic



Gray Acrylic



White Acrylic



Clear Polycarbonate



Bronze Polycarbonate



Aluminum Panel (Color-matched)

*Glass/acrylic panels may be combined with aluminum panels. Custom glass and colors available.

PERFORMANCE OPTIONS

HEAVY-DUTY HARDWARE



Double-end Hinge



3" Track



High Performance Hardware

SPECIALTY PRODUCTS



Center Mullions



Exhaust Port

OPTIONAL WARRANTY

Extended 8-year hardware warranty include upgraded industrial hardware. Upgraded hardware includes 3" track and rollers, 11 gauge hinges, heavy duty brackets, solid shaft and more.



WINDCODE®



Design pressures (DP) up to 14 PSF depending on size. Models tested 50% greater than DP.

STANDARD SPECIFICATIONS

| | |
|-----------------------------------|---|
| Max Width | 24' 2" |
| Max Height | 20' 0" |
| Exterior/Interior Panel Thickness | 2-1/8" |
| End Stile Thickness | 4.5" wide single up to 14' 2" 6.5" wide double over 14' 2" |
| Emboss | Recessed panel with smooth surface |
| Panel Style | Full-view or solid aluminum panel |
| Section Construction | 6063-T5 extruded aluminum alloy |
| Window Style | Full-view |

| | | |
|--------------|---|---|
| Glass | DSB glass, tempered glass, acrylic, thicknesses of 1/8", 1/4" and 1/2" | |
| Solid Panels | Insulated and non-insulated aluminum panels | |
| Wind Load | Non-impact rated | |
| Joint Seal | Yes | |
| Springs | 10,000 cycle springs Galvanized aircraft cable with minimum 7:1 safety factor | |
| Tracks | 2" angle mount track with standard lift 3" track where applicable | |
| Hardware | TPE astragal in aluminum retainer Steel step plate and lift handle Inside slide lock for increased security | Commercial 10-ball steel rollers 14 gauge hinges |
| Warranty | Standard Paint – 5 Years Material and Workmanship – 1 Year | Color Blast® finish – 5 Years Hardware – 1 Year |



For more information on these and other Clopay products, call 1-800-526-4301 or visit clopaycommercial.com



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CMDC-904-19_REV0420